## **CFS Connections**

# Strong-Drive® SELF-DRILLING X METAL Screw

#### Common Application:

Steel decking-to-structural steel cold-formed steel framing and steel stitching

Codes/Standards: ICC-ES ESR-3006, City of LA RR25670 and RR25917, RR26009, ASTM C1513 compliant, IAPMO UES ER326, FM Approval #3045651, SDI DDM03, Appendix VII, SDI DDM04, State of Florida FL16937

For more information, see pp. 92 and 211, C-F-2019 Fastening Systems Catalog

### X Metal Screw — Cold-Formed Steel Connection Loads



Size (in.)	Model No.	Nominal Dia. (in.) <sup>7</sup>	Load Description	Reference Shear (lb.) Steel Thickness: [mil (ga.)]						Reference Pull-Over (lb.) Steel Thickness: [mil (ga.)]						Reference Pull-Out (lb.) Steel Thickness: [mil (ga.)]					
				(22)	(20)	(18)	(16)	(14)	(12)	(22)	(20)	(18)	(16)	(14)	(12)	(22)	(20)	(18)	(16)	(14)	(12)
				#10-16 x ¾	X34B1016		ASD	175	235	360	540	540	540	330	400	475	645	925	975	71	87
#10-16 x 1	XQ1S1016 X1S1016	0.190	LRFD	280	375	570	810	810	810	525	640	755	1,035	1,465	1,465	114	139	205	320	430	715
			Nominal strength	400	535	815	1,290	1,290	1,290	805	990	1,160	1,585	2,260	2,695	174	215	315	490	660	1,095
#12-14 x 1	XQ1S1214 X1S1214	0.216	ASD	176	235	385	595	840	840	295	375	525	785	1,045	1,210	74	96	147	215	325	500
			LRFD	280	375	610	950	1,265	1,265	470	600	835	1,255	1,670	1,875	117	154	235	340	520	795
			Nominal strength	400	535	870	1,350	2,135	2,135	720	920	1,285	1,925	2,565	2,965	180	235	360	520	800	1,220

- Screws and screw connections have been tested per AISI Standard Test Method S904 and S905 with the exception of 22-gauge values which are based on calculations of the AISI S100.
- The tabulated ASD and LRFD allowable loads for cold-formed steel (CFS) members are based on the lower of the screw strength or the strength of the screw in the connected members per AISI S100.
- 3. The safety factor  $\Omega$  and resistance factor  $\phi$  used to determine the ASD and LRFD strength are based on AISI S100.
- 4. The nominal strength values listed are achieved under laboratory conditions and should not be used for design loads.
- 5. Values are based on CFS members with a minimum yield strength of  $F_y$  = 33 ksi and tensile strength of  $F_u$  = 45 ksi for 43 mil (18 ga.) to 27 mil (22 ga.), minimum yield strength of  $F_y$  = 50 ksi and  $F_u$  = 65 ksi for 54 mil (16 ga.) to 97 mil (12 ga.), and a minimum yield strength of  $F_y$  = 36 ksi and  $F_u$  = 58 ksi for %" and thicker.
- 6. For design purposes, steel-sheet thicknesses are 0.0283" for 27 mil, 0.0346" for 33 mil, 0.0451" for 43 mil, 0.0566" for 54 mil, 0.0713" for 68 mil, and 0.1017" for 97 mil. The actual sheet thickness shall not be less than 95% of these design thicknesses as specified in AISI S100.

- 7. Screw diameters per AISI S200 General Provisions Commentary Table D1-1.
- Minimum required screw length is the lesser of ¾" or the minimum length required for the screw to extend through the steel connection a minimum of three exposed threads per 2004 AISI General Provisions Standard section D1.3.
- 9. Screw head or washer diameter, dw, for #10 and #12 screws is 0.398".
- 10. The allowable load (ASD) values showing are not permitted to be increased for short duration loads such as wind or earthquake loads.
- The lower of the pull-over and pull-out allowable load should be used for tension design.
- 12. The tabulated shear values are based on the thinner steel member in connection. Steel thickness for both member must be in the range of ½"–22 gauge.
- 13. The XQ-S1224 screws are recommended for 16 gauge and thicker steel.

NO NO

C-F-2019TECHSUP @ 2019 SIMPSON STRONG-TIE COMPANY

# **CFS Connections**



# **Strong-Drive**° SELF-DRILLING X METAL Screw (cont.)

Load Tables and Technical Data (Model Numbers: XU34B1016, XU34S1016)

The following tables provide screw properties and load information for the Simpson Strong-Tie Self-Drilling X Metal Screws (Model Numbers: XU34B1016-5K, XU34S1016.) The loads are based on testing in accordance with AISI S904-08, *Standard Test Methods* and AISI S905-08, *Test Methods for Mechanically Fastened Cold-Formed Steel Connections*. These values are provided for use in designing cold-formed steel connections.



### Screw Properties and Strengths

Model No.		Coating	Size	Length	Nom. Dia.	Washer Dia.	Point	Drill-Through Thickness <sup>11</sup>	Nominal (Il	Strength b.)	Design ( (LRFD) (lb	Strength .), $\Phi = 0.5$	Allowable Strength (ASD) (lb.), $\Omega = 3.0$		
Bulk (5000 ct.)	Collated <sup>12</sup>			(in.)	(in.)	(in.)	Size	(in.)	P <sub>ss</sub>	P <sub>ts</sub>	$\Phi P_{ss}$	$\Phi P_{ts}$	P <sub>ss</sub> /Ω	P <sub>ts</sub> /Ω	
XU34B1016-5K	XU34S1016	Clear Zinc	#10–16	3⁄4	0.19	0.475	1	0.030-0.110	1,735	2,895	870	1,450	580	965	

### Cold-Formed Steel Connection Loads

Model No.	Load Description	Reference Shear (lb.)							Reference Pull-Over (lb.)						Reference Pull-Out (lb.)							
		Steel Thickness: [mil (ga.)]							Steel Thickness: [mil (ga.)]							Steel Thickness: [mil (ga.)]						
		27	33	43	54	68	97	27	33	43	54	68	97	27	33	43	54	68	97			
		(22)	(20)	(18)	(16)	(14)	(12)	(22)	(20)	(18)	(16)	(14)	(12)	(22)	(20)	(18)	(16)	(14)	(12)			
XU34B1016-5K XU34S1016	ASD	255	290	480	—		—	435	530	640	_	_	—	100	125	155	210 <sup>9</sup>	400 <sup>9</sup>	—			
	LRFD	410	465	765	—		—	690	845	1,025	_	—	—	160	200	250	320 <sup>9</sup>	640 <sup>9</sup>	—			
	Nom. Strength	580	700	1,085	_		—	1,060	1,310	1,570	_	—	—	247	310	395	635 <sup>9</sup>	985 <sup>9</sup>	_			

1.  $P_{ss}$  is the nominal shear strength of the screw and  $P_{ts}$  is the nominal tensile strength of the screw.

2. The safety factor  $\Omega$  and resistance factor  $\Phi$  are calculated based on AISI S100-07 Chapter F for tested connections.

3. The nominal strength values listed are achieved under laboratory conditions and should not be used for design loads.

4. Values are based on CFS members with a minimum yield strength of F<sub>y</sub> = 33 ksi and tensile strength of F<sub>u</sub> = 45 ksi for 43 mil (18 ga.) to 27 mil (22 ga.) and minimum yield strength of F<sub>y</sub> = 50 ksi and F<sub>u</sub> = 65 ksi for 54 mil (16 ga.) to 97 mil (12 ga.).

5. For design purposes, steel sheet thicknesses are 0.0283" for 27 mil, 0.0346" for 33 mil, 0.0451" for 43 mil, 0.0566" for 54 mil, 0.0713" for 68 mil, and 0.1017" for 97 mil. The actual sheet thickness shall not be less than 95% of these design thicknesses as specified in AISI S100-07 Section A2.4.

6. Screws must extend through the steel connection a minimum of 3 exposed threads per AISI General Provisions Standard Section D1.3.

7. The lower of the pull-over and pull-out load should be used for tension design.

8. The tabulated values are based on the thinner steel member in the connection.

Pull-Out values for the XU34B1016 and XU34S1016 with 54 mil and 68 mil steel thicknesses are provided for conditions in which the member in contact with the screw head is thinner than the 54 or 68 mil base material and the total material thickness is less than the 0.110". Use the thickness of the member in contact with the screw head to determine Pull-Over value and the base member thickness (member not in contact with screw head) to determine the Pull-Out value.
 The allowable load (ASD) values shown are not permitted to be increased for short-duration loads such as wind or earthquake loads.

The allowable load (ab) values shown are not permitted to be incleased to show could allow back such as which of earlinguake loads.
 Differences is the recommended minimum and maximum thickness of the total assembly. This includes thickness of all the members, including the gass between them.

12. Collated screw models are designed for use with the Quik Drive® system.

General Metal-to-Metal Fastenin